

The **SUN ANCON CHI MACHINE**.  
Internationally acclaimed **medical device** for  
massage therapy, detox, oxygenation and weight loss via passive aerobic exercise.



**The Sun Ancon Chi Machine from HTE is the original Chi Machine, invented in 1990:**

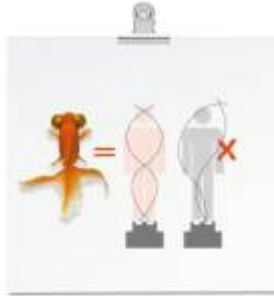
- \* Medically licensed in 3 countries.
- \* High quality medical research.
- \* Endorsed by prestigious medical centers.
- \* FDA regulated, class one medical device.
- \* **26 global patents.**
- \* Global awards for excellence.
- \* Over 2 million sold worldwide.
- \* 16 years of International testimonials.

**The only Chi Machine medically researched  
and medically licensed. See Section at  
end for imitations and their  
consequences.**

**Enhance your natural chi life force. Expedite recovery and healing.**



Athlete Solomon Haumono.  
Sun Ancon spokesman.



Perfect figure of eight.

### **Imitation Chi Machines:**

Whenever something REALLY works, someone, somewhere creates an imitation. The problem is the imitation does not work as well as the original. INSTANTLY recognize Chi Machine **Imitations**, compare the imitations against the original Sun Ancon detailed specifications and decide. Check out the buyer guide, **Chi Machine Comparison Chart** at the end of this presentation. **Correct oscillation speed of 140-144/minute, verses incorrect multi-speed imitation machines with plastic parts.**

### **Dear Ones,**

If someone had asked me the following questions prior to attending a T'ai Chi Celebration in June 1997, I, a Retired Certified Public Accountant and an experienced teacher of various Eastern and Western exercises who's skeptical of claims that offer incredible benefits without "any effort", would have said, ***"Sure I would, but it's not possible!"***

How would you like to get the aerobic equivalent of walking for 90 minutes (5 to 6 miles at a comfortable pace) without taking one step? Without even getting up off the floor!

How would you like to lose weight, normalize your blood pressure, or tone your body while doing absolutely nothing? Without ever getting up off the floor!

How would you like to release the tension and pain in your muscles in less than 15 minutes, feeling as if you just had a soothing, relaxing, full-body massage for an hour? Again, without even getting up off the floor!

How would you like to feel the rush of energy (Chi), serenity, and unity flooding your mind and body as if you just completed an extended T'ai Chi or other Qigong (Chi Kung) practice—without knowing or doing one such movement? Once more, without ever getting up off the floor!

Well, at that T'ai Chi Celebration, I learned that these and other benefits ***are possible to achieve while lying on the floor in a totally passive state!***

Watching a friend's face beam with bliss as he laid on his back, ankles resting on a small machine that was smoothly and steadily moving his legs from side to side, gently shaking his entire body from head to toe, I wanted to try it too!

Wow! What a trip!

For three wonder“full” minutes my entire body “jiggled”, my breath became deep and rhythmic like in meditation or on a long walk, and I enjoyed a complete freedom of movement never before experienced. When the machine stopped, I felt a rush of energy pulsate up from the soles of my feet to the top of my head where it deliciously whirled round and round. Every cell of my body tingled with divine energy. With Chi. That's when I knew this appropriately named “Chi Machine” was the “Real McCoy”!

In just three minutes on this miraculous machine, I experienced the *same heightened feelings of energy, serenity, and unity* that I feel during and after an extended T'ai Chi or other Qigong (Chi Kung) practice. Tension in my muscles melted away, as if I had just received a long, loving, full-body massage. And this was just the beginning!

When I got up the next morning, a deep pain that had plagued my neck continually (except for short lengths of time following chiropractic adjustments) for 17 years was gone. *It's still gone!* Dissolved! Along with stuff that's been clogging a lymph gland in my throat!

I needed to know more! A group of chiropractors sent me more information from the distributor and testimonials from doctors and other users. After reading this information and making some investigative phone calls, I decided to purchase this marvelous “Chi Machine”. I use it once a day for 20 minutes (the maximum time suggested), and am feeling more focused, relaxed, tension-free, and blissful than ever. The energy flowing through my body, freedom of movement, and deep relaxation feel so wonderful!

Invented by a doctor and patented in five countries, the “Chi Machine”

- ♥ **relaxes tired and sore muscles**, relieving pain, arthritis, old “holding” patterns, etc., as it also **massages the inner organs**;
- ♥ **increases breath capacity and oxygenation** (15 minutes on the Chi Machine is the aerobic equivalent of walking for 90 minutes), assisting everyone, including asthma sufferers and shallow breathers;
- ♥ **stimulates the flow of Chi, of vital energy**, which is capable of doing anything, anytime, anywhere—including normalizing weight and blood pressure;
- ♥ **limbers and aligns the spine**, improving circulation, internal organ functions, poor digestion, constipation, arthritis, back pain, many chronic conditions, etc.;
- ♥ **increases spinal “marrow” blood production**, strengthening the immune system, and
- ♥ **massages the lymph system**, cleaning out old toxins!

*The Chi Machine does all this and more!* All you have to do is lay there and enjoy the ride! What a trip! Finally there's something that . . .

- ♥ feels great;
- ♥ has incredible physical, mental, and emotional health benefits;
- ♥ has no negative side effects;
- ♥ is effortless; and
- ♥ can be used anywhere!

Many people, free from experiencing any disease or pain, think they're totally healthy and don't need a machine like this or to do anything other than their normal routine. If you're one of these people, what you haven't been taught and don't realize is that, while this freedom of disease and pain is quite wonderful, *it's a far cry from what you can be experiencing*. Using incredible gifts like the Chi Machine, practicing t'ai chi or yoga, meditating, eating a more natural diet, enjoying light exercise, etc. can put you in a state of *perpetual ecstasy* and make you far more successful in everything you do! You can . .

- ♥ *experience a quiet, sharp mind* that only thinks what you want it to and when you want it to. Imagine a mind so peaceful you can hear the most beautiful music within yourself—no stereo or concert needed.
- ♥ *feel energy pulsating in every cell of your body at all times*—like an ongoing orgasm.
- ♥ experience living in a body that is *free of pain and full of bliss, limber, toned, and beautifully shaped*.
- ♥ accomplish more in less time and even *have more time* to do what you want as you'll need less sleep to restore your energy.

*The possibilities are endless!* I know—I live this way. And it gets better and better every moment! Living becomes a series of marvelous and miraculous experiences instead of “just getting by's” and “have to's”! When we begin to feel these wondrous, incredible feelings and experiences, *old addictions also fall away easily and naturally*. We're no longer willing to settle for anything less than *ecstasy*! Expensive, damaging, and temporary fixes like tobacco, alcohol, junk food, drugs, etc. are no longer good enough!

As a Qigong and Reiki Master I know and relish the fantastic feeling of energy (Chi / Ki) flowing through the body and how this Chi is capable of harmonizing and balancing our physical, mental, emotional, and spiritual aspects. I also know the benefits of . . .

- ♥ relaxing the muscles so the Chi can flow freely;
- ♥ a limber and properly aligned spine so the network of nerves sending messages to our organs, muscles, etc. can perform like a traffic-free highway;
- ♥ a well-massaged lymph system to keep our bodies free of toxic sludge;
- ♥ increased oxygenation; and
- ♥ increased blood production!

Based on my own 25 years of experience with stimulating, circulating, and cultivating Chi or energy, I believe anyone and everyone who uses the Chi Machine on a regular

basis will experience remarkable, ongoing benefits that will transform their mind and body, making them more energetic, productive, ecstatic, and healthy.

My 78 year old mother, who usually won't try such things, used it. After her first session she said, "my legs feel much better". After her fourth session, she said "I hate to admit it, but I feel better than ever before". Awakening one morning after working in the yard for 9 hours straight the previous day, she was very stiff and full of pain. 3 minutes on what she calls her "shaker" relieved all the pain and stiffness!

People from all backgrounds, experiencing a variety of imbalances, are experiencing remarkable results with the Chi Machine. And why not? Stimulating, circulating, and cultivating Chi is one of life's great secrets! A secret the Chi Machine effortlessly unlocks for anyone! See the TESTIMONIALS at the end of this section.

What can relaxing on the Chi Machine do for you? It's easy for anyone to use anywhere! Look at some of the possibilities . . .

**Business People and Anyone in a stressful home or work environment:**

Taking a 5 to 10 minute break during the day will refresh and relax you, increasing productivity, creativity, efficiency, and morale. The "no sweat" Chi Machine makes it quick and easy to relax and regroup even in a business suit or dress. At home you can enjoy longer sessions.

**Athletes, Coaches, Sports Medicine Practitioners, Laborers, Gardeners, Etc.:**

The relaxing effect of the Chi Machine can help you loosen up before and after physical exertion, providing tremendous health benefits. The effortless aerobic workout helps get oxygen to every cell in the body!

**Elderly, Physically Challenged, Etc.:**

With the Chi Machine you can effortlessly achieve benefits similar to those of traditional aerobic activity, effectively activate the body's natural cleansing systems, and increase overall health and well-being *without putting stress or strain on joints and organs*.

**Sufferers of Chronic Pain and Other Debilitating Conditions, Etc.:**

With relaxed muscles, increased oxygenation, a limber spine, a massaged lymph system, and a feeling of contentment, the Chi can flow freely, relieving old conditions and returning you to a state of wholeness.

**Psychologists, Marriage Counselors, Hypnotherapists, Etc.:**

Due to the profound relaxation created by the Chi Machine, therapists have found an increase in session effectiveness when a client uses it for a few minutes before their session.

**Health Clubs, Day Spas, Retreats, Detox and Sports Centers, Etc.:**

The Chi Machine is great "perk" for your clientele. They can use it for warm up and cool down sessions before and after a workout. It will assist in tightening and toning hips, thighs, stomach, and buttocks, while massaging the lymph system to cleanse the body.

**Doctors; Dentists; Chiropractors; Massage, Physical, Rehab Therapists; Etc.:**

Allowing patients to relax on the Chi Machine before seeing them will significantly ***increase the effectiveness*** of treatment by reducing stress and tension, limbering the spine, and relaxing the muscles, while activating the lymph system and oxygenating the body. Clients will be at ease and your practice will be greatly enhanced. You can also sell the machines to your clients. ***Some doctors are making over \$25,000 a month in commissions while their patients heal faster, freeing up time to serve new clients.***

#### **Feng Shui, Yoga, T'ai Chi, and Meditation Practitioners and Centers, Etc.:**

The ***euphoric, energetic feeling*** created by a session on the Chi Machine makes it a great lead in to deeper states of meditation. And while it's quite possible and even probable that we can "hold onto" physical tension while doing T'ai Chi or yoga, meditating, or getting a massage, it's impossible to "hold onto" tension while relaxing on the Chi Machine!

#### **Children and Teens:**

Among other benefits, the Chi Machine can help balance and align their energy which is often quite scattered.

The ***possibilities and potential are infinite!*** I invite you to give yourself this incredible gift, use it daily, and share it with *everyone* you know. For a modest investment of \$480 (less than 13 cents a day over 10 years or 25 cents a day over 5 years) you really can't afford to be without a Chi Machine. It's ***risk free***, well built, and comes with a 14 day ***money-back guarantee***. You have nothing to lose except pain, tension, and other physical and mental limitations! I believe it will also reduce the frequency you have to see health professionals, save you the cost and time of getting there, increase your health and quality of life, and much more!

Once your friends, family, etc. try it, they'll want one. Sharing "finds" like the Chi Machine is one of the best things you can do for someone else. ***You give them the power to take their health, wealth, and well-being into their own hands.*** When any six of these people *or* people they recommend have purchased a machine, your commissions will have paid for your machine. You can even earn a ***significant*** income by sharing this amazing machine (part or full time). It's really incredible to earn a living providing products and services that really "benefit" others. I will gladly assist you in whatever way possible in this process.

Our corporate mission is to help everyone banish fear and deprivation from every aspect of their being so they can achieve their maximum physical, mental, emotional, spiritual, and material potential. I believe the Chi Machine is an integral part of this process. I can also help you design meditation, exercise, and eating programs to maximize your energy. For more information on such a program please email us or call. To order the incredible Chi Machine, just click below.

**The price for a lifetime of benefits is just \$480 plus sales tax (California residents) and \$20 shipping/ handling. We'll also include a free pad to rest your feet on, a carry bag, a guided relaxation CD, and Harmonizing Energy Music (See the section on Harmonizing Energy Products) worth over \$85.**

**With blessings of love, light, laughter, health, wealth, and bliss.**

**BERNIE: ORDER BUTTON**

**Still not convinced, read more before ordering, please continue.**

**Sun Ancon Chi Machine endorsements include: 'Fit For Fun' and 'Elle' magazine, athletes, global spas, health care practitioners (both traditional and alternative), voted Terry Bradshaw's MSNBC 'Pick Of The Week'.**

**The Original Sun Ancon Chi Machine, FDA Regulated, Class 1 Therapeutic Massager.**

**Licensed Medical Device from HTE.**

**Lie down, relax and do nothing.**

**This incredible machine does it all for you.**

**In HUGE demand across the world because IT WORKS!**

**The Original Sun Ancon Chi Machine benefits almost every conceivable health and fitness problem a human being may come up against.**

No matter what a person is challenged with health wise, the oxygenating Chi Machine makes a difference. Multiple benefits for **diabetes**, cancer, **asthma**, back pain, circulation problems, **fibromyalgia** insomnia, arthritis. Many customers report the Chi Machine has changed or given them their life back, including relief from costly medication and doctors bills. The benefits and results can be life changing, with **no chance of injury, no drugs and no toxic side effects.**

Relax your nerves, muscles, mind and emotions. Enjoy emotional calm, relaxation, mental clarity and focus. Release stress, anxiety and depression. Receive relief from headaches, migraines and insomnia.

Wake up with no more severe aches, soreness or stiffness. Receive a full body internal massage everyday. Alleviate **back pain**, tension in your neck and shoulders. **Align your spine.**

Oxygenate your entire body at cellular level. Stimulate and improve your blood circulation. Increase blood production - Lower blood pressure. Strengthen your immune system. Regain energy and stamina.

**15 minutes on the Sun Ancon Chi Machine is equivalent to a 90 minute brisk walk.**

**Detox your body.** Remove drugs, chemicals and toxicity from your cells. Regulate, stimulate, improve internal organ functions. Enjoy quality lymph drainage.

Alleviate **lymphedema. 15 minutes on the Sun Ancon Chi Machine is equivalent to 1 hour of manual lymphatic drainage.**

Enjoy a no-sweat, energizing, effortless work out via passive aerobic exercise within the comfort of home or at the office during lunch.

Speed up your metabolism, thereby improving nutrient absorption.

Enjoy steady **weight loss.**

Reduce cellulite fat pockets.

Tone and firm your abdomen, hips and buttocks.

Enhance your athletic performance.

Become stronger and more limber.

Disperse lactic acid.



Here's a very brief summary of some testimonials (please let me know if you'd like to see the full testimonial) from medical, chiropractic, dental, and naturopathic doctors, as well as other individuals using the Chi Machine:

♥ The Chinese medical doctor who invented the Chi Machine: "I saved several people in jeopardy of losing their lives by holding their feet and manually using the motion of the Chi Machine to bring them back."

♥ Another doctor shares: "There is increased oxygen intake by the blood and utilization by the tissues. It will aid musculoskeletal and respiratory conditions, infections, cancer, fibromyalgia, and any disease. It is aerobic conditioning without impact trauma damage to joints or stress to heart and circulatory vessels."

♥ ". . . weight has dropped more than 20 pounds and the effect is especially evident in the fat of the abdomen and buttocks."

♥ Another doctor writes: “I have been particularly impressed with the rapid response of chronic conditions where the Chi Machine is used on a regular daily basis to change and impact the body’s physiological and neurological functions.”

♥ “. . . more energy, feel more alive, alert and in touch with my surroundings. Constipation eliminated. Weight loss of 4 ½ pounds in 3 weeks. Vertebrae adjusted by chiropractor held longer. Body is reshaping.”

♥ Another doctor writes: “What is so remarkable to me is the ability of the Chi Machine to activate the lymphatic vessels to purify the lymph fluid that cells live in, with **little or no effort** on the part of the patient. Increases circulation and drainage of lymph fluid (edema) in 15 minutes as can manually be done in one hour. I am also excited by the ability of the Chi Machine to activate and renew the cerebral-spinal fluids to help with healing throughout the body.”

♥ “. . . a toning of all muscles.”      ♥ “. . . rise in metabolism facilitating weight loss and reshaping of body.”      ♥ “Increases efficiency at work and I need less sleep.”

♥ “A doctor recently told me I have “. . . the oxygen uptake, heart rate, and blood of a 20 year old. I am 50!”

♥ A person with MS shares “. . . increased movement and feelings have returned to areas that were numb.”

♥ A person with fibromyalgia shares “. . . reduction in pain and elimination of medicine. Muscles relaxed, feel more flexible, and tension in my body is gone. Feel circulation in arms and legs and have lost 5 pounds.”

♥ “Relieves many musculoskeletal symptoms of chronic pain and unstable joints due to intestinal congestion, soft and osseous adhesions, and toxification.”

♥ “Increased mobility and range of motion—knees, hips, neck—and relief from tennis elbow.”      ♥ “Normalization of blood pressure.”      ♥ “Arthritic pain reduced.”

♥ “I feel toned and energized.”      ♥ “Increased tolerance to food allergies.”

♥ “I have more energy and stamina than ever before. My lower back pain and neck and shoulder stiffness have been significantly reduced.”

♥ “. . . waistline and thighs have trimmed, skin complexion has cleared up, digestion has improved, sleep more soundly, and herniated disk pains have decreased substantially.”

♥ A dentist shares “. . . insomnia cured and shoulder discomfort alleviated and more motion in neck and upper/lower back.”

♥ “Reduction in cholesterol.”      ♥ “Disappearance of chronic sciatica.”

♥ A person with scoliosis since childhood says “. . .spine is ‘becoming straight’ ”.

♥ “Better balance throughout the whole body. Improved attitude.”

♥ “Healing of paralysis due to increased circulation in areas.”      ♥ “Asthma helped.”

- ♥“Varicose veins disappearing.”    ♥ “Improved balance—don’t need my cane.”
- ♥ An 83 year old lady who was kept in the hospital for 9 days to eliminate a blood clot went home with it and it was gone after 6 weeks on the Chi Machine.

### **Chi Machine Comparison Chart.**

#### **Buyers Guide to Imitation Chi Machines on the Internet.**

Below is a **COMPARISON CHART** which was difficult to formulate because a) All sites vary with their facts, specifications and prices and b) Sites present vague to virtually no info about their manufacturer, inventor or company background. Why? Many of the merchants selling imitation chi machines do not have any background information nor attempt to find out any specs as they are usually counting on the consumer not to ask questions!

Below also, is a **BUYERS GUIDE CHART** of websites that deliberately mislead customers by engaging in false advertising selling imitation Chi Machines using plagiarized info and graphics taken from the original Sun Ancon medical information, frequently word for word. Other websites present false claims, specifications and information. This becomes very confusing for the customer as to which machine is THE REAL ONE.

Anyone attaching the name 'Chi Machine' to a unit that is not a **Sun Ancon Chi Machine** (original machine was known as **Sun Harmony** no longer available in the USA or Canada), is attempting to sell an imitation chi machine and committing fraud.

**The 'Chi Machine' is a registered trademark name belonging to HTE. The Sun Ancon is the original Chi Machine, personally created by Dr. Inoue in 1990.**

Imitation Brands Include: Chi Vitalizer, Chi Swing, Swing Master, Footshaker, Zen Chi, Evergain, Exerciser 2000, Chi Flow, Zen Chi, Ki Motion, SunOxygen.

#### **BUYER GUIDE:**

- **Medical benefits and data claimed by imitations ALL come from the Original Sun Ancon.**
- **NONE of the imitations have been medically researched or licensed as a medical device.**
- **None of the imitations present proof of patent.**
- **None of the imitations were approved by Dr. Inoue, creator of the original Sun Ancon.**
- **40% of imitations are returned due to injury, against 0% of Sun Ancon Chi Machines.**
- **Variable speeds have been medically proven to be harmful and cause**

**pain.**

When buying a machine for health and wellness, customers should research and inquire if there is

- 1) A patent number.
- 2) Documented medical research.
- 3) A medical license and FDA approval documentation.
- 4) Ask for the name of the company and check their background.
- 5) Ask how many years on the market.

**YOU ALWAYS GET EXACTLY WHAT YOU PAY FOR.**



**Sun Ancon Goldfish has been taken by multiple imitation 'chi machine' sites.**

**COMPARISON CHART.**

**ORIGINAL SUN ANCON CHI MACHINE COMPARED TO IMITATIONS:**

Imitation chi machine merchants vary machine name and color depending upon their marketing outlet and country. Imitation prices range from \$79 to \$465.

Machine:	Sun Ancon Chi Machine  ORIGINAL	Footshaker (also red/tan) Stress Buster  IMITATION	Chi Vitalizer SunOxygen (also white)  IMITATION	Chi Swing Chi Energizer  IMITATION	Ki Motion  IMITATION	Exerciser 2000 Exerciser 3000  IMITATION	Zen Chi  IMITATION
Speed:	<b>One set speed.</b> Faster or slower proven to alter blood pressure and cause back pain.	Multi-speed Gimmicks	Multi-speed	One speed	unknown	Multi-speed	unknown
Weight:	<b>15.5lbs.</b>	17lbs	15lbs	9lbs	5kg	15lbs	unknown
Rotation/min:	<b>140</b>	78-156	95-160	147	unknown	120-160	140 +/- 10%

	Medically proven for heart rate, blood pressure, spinal alignment.						
Patents:	<a href="#">26</a> global patents. <a href="#">Four American patents.</a>	unknown	unknown	unknown	unknown	unknown	Australia, U
Classified medical device:	Australia, Canada, Japan. (FDA regulated as Class 1 medical device).	none	none	none	none	none	none
Medical research:	<a href="#">Flinders University, Australia.</a>	none	none	none	none	none	none
Date of invention Inventor:	<a href="#">1990</a> Japanese scientist, <a href="#">Dr. Inoue.</a>	unknown	1999 unknown	unknown	unknown	1999 unknown	2004 unknown
Manufactured:	<a href="#">Hefei, China.</a>	unknown	unknown	unknown	unknown	unknown	Cheshire
Company distributor:	HTE - Exclusive rights.	Evergain. Cerebrex.	unknown	unknown	unknown	Clark Enterprises.	unknown
Country:	<b>Worldwide.</b>	USA, Canada, UK	USA, Canada, Europe	USA, Canada	Mexico, USA	USA	Australia, U



**BUYER GUIDE CHART OF INTERNET IMITATIONS:**  
Information gathered from customers and extensive research.

<b>Website.</b>	<b>Chi Machine</b>	<b>Date reviewed.</b>	<b>Medical</b>
<b>Owners name.</b>	<b>Imitation</b>	<b>Comments.</b>	<b>research.</b>
<b>Location:</b>	<b>Brand Name:</b>		<b>Patent.</b>
			<b>Medical</b>

			license:
Latin TV Infomercial and website.	Ki Motion.	<p><b>2005.</b> Ki Motion as seen on Latin TV infomercial, 'Reduced' from over \$450 and offered for \$268 by telephone operator. Website further 'reduces' machine from \$125 to \$114.</p> <p><b>Infomercial deliberately falsely claims it is the original.</b> The company was contacted by telephone and asked if the Chinese doctor in the infomercial is an actor or a real doctor. No proof was offered by the company the doctor is authentic and no proof of written medical documentation was available. No explanation or apology was given for claiming multiple times throughout the infomercial that the Ki Motion is 'not an imitation'.</p> <p><b>Knowledge of the original Sun Ancon was at first denied, then several minutes later acknowledged with hostility.</b></p>	None. None. None.
allaboutmassagers. John Johnson. JMP Enterprises, Portland, Oregon.	Evergain. Chi Vitalizer. Chi Swing. Swing Master.	<p><b>2005.</b> They offer the original Sun Ancon <b>at a higher price</b> than it actually is. They have listed INCORRECT technical specifications in their</p>	None. None. None.

		comparison chart.  <b>ALL</b> their medical info has been taken from the Original Sun Ancon.	
<b>iwr.</b>  <b>Tom Mathews.</b> <b>Portland, Oregon.</b>	Exerciser 2000.	<b>2005.</b> <b>This man was actually TERMINATED by HTE, the makers of the Original Sun Ancon. Mathews uses several pages of Sun Ancon Chi Machine information, as a cover to sell imitations - the same imitation company (Clark Enterprises) HTE had a lawsuit against in the past. He uses the old name of Sun Harmony to confuse customers.</b>  <b>When a customer inquires to buy the Sun Ancon or Sun Harmony, Mathews lists several false claims and manipulates the customer into buying the imitation.</b>  <b>Mathews has been contacted several times but refuses to comply with legal business practice. This man is currently under investigation.</b>	None. None. None.
dynamind.  Andrew Dolan, Valley Forge, PA.	Evergain. Chi Vitalizer. EZ Swing.	<b>2005..</b> All info from original Sun Ancon. No proof of claims whatsoever.	None. None. None.
one2fit.	Evergain.	<b>2005.</b> <b>Adjustable speed units</b>	None. None.

<p>Patrick Wong. New York.</p>		<p><b>which have been proven to be harmful.</b> Multiple lies to convince customer otherwise. Very slick advertising and manipulation.</p> <p><b>Complete ignorance of the original Sun Ancon. Deliberate lies to consumer!!!</b></p> <p><b>TRUTH:</b> <b>NO PATENTS - NO MEDICAL LICENSE. NO MEDICAL RESEARCH. NO PATENT PROOF.</b> <b>ALL</b> info stolen from the Original Sun Ancon with no apology.</p>	<p>None.</p>
<p>ycyhealth. Vancouver, Canada.</p>	<p>Chi Energizer/Vitalizer. Chi Flow. Chi Shaker/Exerciser. Chi Swing. Swing Exerciser.</p>	<p><b>2005.</b> All info from original Sun Ancon. Multiple speeds with standard <b>invented</b> explanation as to why.</p>	<p>None. None. None.</p>
<p>toolsforhealing.  Dennis Harwood. Hixson, TN.</p>	<p>Chi Vitalizer. Foot Shaker.</p>	<p><b>2005.</b> "...the products I sell are all of high quality or you won't see them here to begin with." Then <b>why</b> are these multiple speed, harmful imitations being sold here, and not the real thing!</p>	<p>None. None. None.</p>
<p>optimalhealth2000  Daniel Higgins Sedona, AZ.</p>	<p>Exerciser 3000.</p>	<p><b>2005.</b> <b>Harmful multiple speeds.</b></p>	<p>None. None. None.</p>
<p>swingmachines.  Total Body Works. Randy Lanier.</p>	<p>Exerciser 2000. Swing Master. Chi Vitalizer. Oxyswing.</p>	<p><b>2005.</b> 1) Website offers the Original Sun Ancon for <b>\$599.99!</b> That's \$120</p>	<p>None. None. None.</p>

Weatherford, Texas.	Chi Swing.	above the normal price of \$480. They also show old model named 'Sun Harmony' which no longer exists.  2) This websites primary goal appears to be to persuade you to buy the Exerciser 2000 from Clark Enterprises who they have several links too, and also suggest their distributorship.	
Sunoxigen  Germany, Switzerland, Austria, Spain.	SunOxygen.	<b>2005.</b> Website has taken aura photos from original Sun Ancon sites, to use for marketing their imitation.	None. None. None.
swingmachinesdirect.  Casey Fisher. Layton, Utah.	Life Force Swing Machine.	<b>2005.</b> Multi-speed settings proven to be harmful. They 'forget' to mention Sun Ancon original comes with padded footrest cover to make their own cover appear cool.	None. None. None.
electronichealing.co.uk Sussex, UK.	Zen Chi 'Chi Machine'.	<b>2005.</b> Harmful multiple speeds. All info taken from original Sun Ancon. 'Chi Machine' trademark violation.	None. None. None.
ultimatewatermassage.  John Robben. Seattle, WA.	Chi Activator. Chi Swing. Foot Shaker. Chi Flow.  Healthy Swinger, with swivel disc - <b>offered elsewhere for \$50 less!</b>	<b>2005.</b> Website copies all the physical benefits from the original sun ancon and applies them to all the imitations.	None. None. None.
findhealer.	Qi Energy	<b>2005.</b>	None.

Telstar Innovations. Langhorne, PA.	Circulator, Qi Generator II.	All info copied from original sun ancon.	None. None.
globalsources.  Takale Enterprise. Taiwan.	'Chi Machine' is a Chi Vitalizer.	<b>2005.</b> Asian wholesalers import/export, importing cheap products from Taiwan, and China. 'Chi Machine' trademark violation.	None. None. None.
a1chimachines. Las Vegas.	Chi Flow. Chi Swing. Evergain Exerciser 2000/3000 Isabelle. Swing Master. Uk 202.	<b>2005.</b> Half their machines are discontinued, others have no price or info. Info and images that exist is copied from original Sun Ancon.  <b>They show a photo of the 'old' Sun Ancon original design, the 'Sun Harmony', and give no details. They say "details coming soon" but they never do, because this machine design is no longer made in the USA or Canada.</b>	None. None. None.
cerebrex. Edward Courtney. Landenberg, PA.	Chi Vitalizer - <b>offered elsewhere for \$25 less.</b>	<b>2005.</b> Variable speeds may cause aches and pains and raise blood pressure. All info copied from Original Sun Ancon.	None. None. None.
atrendyhome.  West Connection Enterprises. Valencia, CA.	Healthy Swinger 'Chi Machine'.	<b>2005.</b> Oscillation speed is harmful and way off. 'Chi Machine' trademark violation.	None. None. None.
Stress Terminator. Hawk Distributors. Tom Hawk Reynoldsburg, OH	Stress Terminator	<b>2006.</b> <b>Website flat out lies !!!</b> "Don't get stuck buying the counterfeit. There are	None. None. None.

		<p>some lookalikes out there that can hurt your back."  a) This machine <b>IS</b> a counterfeit.  b) Machine oscillates at 117/minute which is <b>PROVEN</b> to hurt the back!</p>	
--	--	--	--

**October 2005:**

Many imitation 'chi machine' websites no longer exist, but there are still quite a few that persist. HTE the exclusive distributor of the Original Sun Ancon, are **aggressively** pursuing these deliberately misleading merchants for copyright, fraud and patent infringement.

If an imitation harms someone, breaks down or does not do what the original does, this is a bad reflection on the original WHICH WORKS and was created to help people.

**March 2004:**

Many of the imitation chi machines have now resorted to having **gimmicks** attached to the machines including infrared features, heating pads and magnets, besides the damaging multiple speeds. Quite honestly, a pogo stick, a hula hoop or a trampoline are safer and more beneficial. **If you cut costs with your health, you pay a non-refundable higher price in the long run.** To compare the REAL Chi Machine, the Sun Ancon, to any existing imitation machine, is the same as trying to compare a go-cart to a Ferrari ... you can't!

**October 2003:**

Some websites have re-worded and changed fraudulent information since being first presented here. However, all the 'chi machines' presented above, remain imitations and are potentially harmful. To date, all of them still remain **medically unproved** with **NO clinical research** as Flinders University in Australia conducted with the original Sun Ancon Chi Machine.

Everyone is entitled to sell any product they choose, but selling products under false pretenses in order to make a profit - in this case at the expense of **your** health - is dishonorable, greedy and plain wrong when it comes to something as important as your health.

**How to instantly recognize an Imitation Chi Machine:**

♥ The **ORIGINAL** Chi Machine is known as **Sun Ancon.**

- ♥ The **ORIGINAL** Chi Machine is **distributed globally, exclusively by HTE.**
- ♥ The **ORIGINAL** Chi Machine has a **SET price of \$480.00** (price has not changed in 16 years)
- ♥ The **ORIGINAL** Chi Machine has **NO variable speeds.**



The Original Sun Ancon Chi Machine creator and his exclusive chosen distributor, Dr. Shizuo Inoue and Hsin Ten Enterprises (HTE) Chairman Gordon Pan.



One is American/Canadian, the other is European.  
Same machine, different voltage and case design.

### **The Original Sun Ancon Chi Machine**

©2002-2006 Chi Machine International

